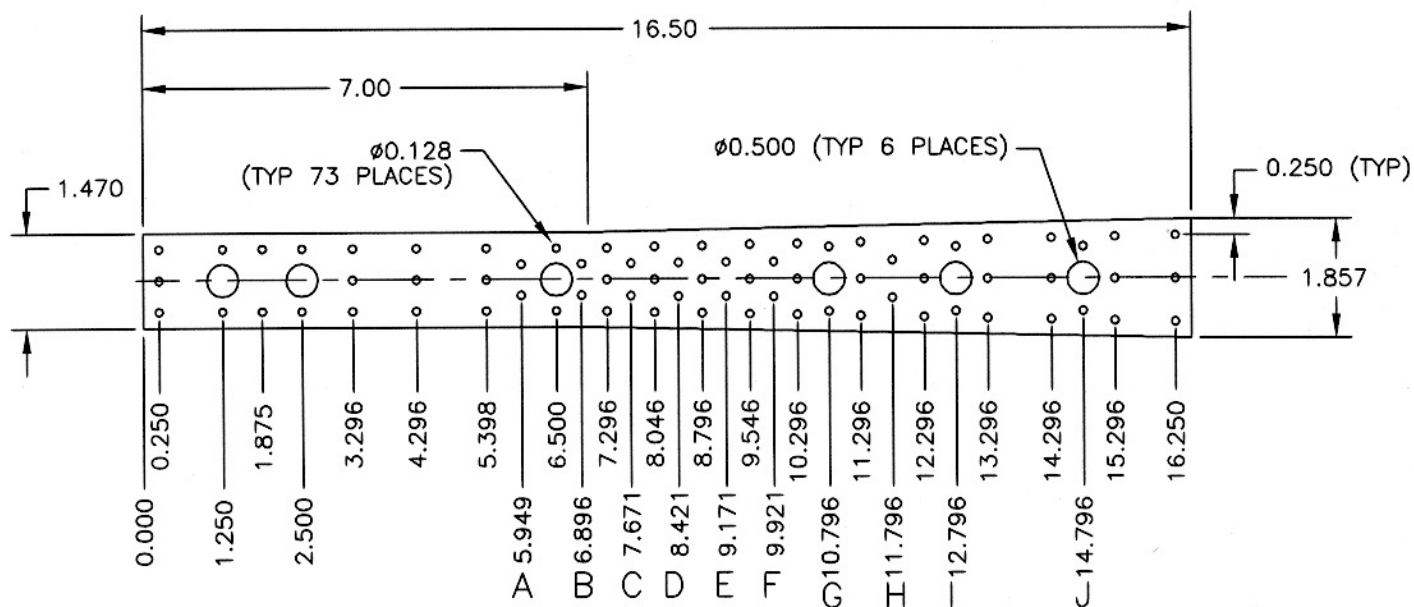




DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2837	REV. A SHEET 1 OF 1
DATE 98.09.23		TITLE 427 AFT WEB DOUBLER	SCALE 1:3
A	98.09.23	NEW ISSUE	



DRILLING NOTES

DISTANCE FROM EDGE:

HOLE A: 0.493
HOLE B: 0.491
HOLE C: 0.499
HOLE D: 0.507
HOLE E: 0.515
HOLE F: 0.522
HOLE G: 0.312
HOLE H: 0.541
HOLE I: 0.353
HOLE J: 0.394

RELEASED
99.03.01 DS

MATERIAL: 6061-T6, 0.063 THICK.
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED